



Dart Aerospace Ltd.
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D4020-11
Job Sheet 194806



Part No: D4020-11

Job Qty: 8 pcs

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 6/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by;EC IPP Rev:B as per dwg revA 10.03.15 verified by;EC IPP Rev:C 10.06.14 remove cut out from dxf, will be made when install on basket DD verf:JLM

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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Container No: S205482



Part: D4020-11

Job No: 194806

Serial No/Batch: S205482

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/14/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Shear - 1	8 pcs	6/26/19	6/26/19	0.00	1.33	Shear - 1	DAS 24	AUG 14 2019
120	QC 5	8 pcs	6/26/19	6/26/19	0.00	0.00	QC 5 - 10	9-89	
130	Packaging 3-1 - Stock - B4B	8 pcs	6/26/19	6/26/19	0.00	0.00	Packaging 3 - 1 - B4B		AUG 14 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B	DAS 24	
							Packaging 3 - 19 - B4B	9-89	
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
140	QC 21 - SA	8 pcs	6/26/19	6/26/19	0.00	0.00	QC 21 - SA - 21	DAS 21	AUG 15 2019
							QC 21 - SA - 70	9-89	
							QC 21 - SA - 53		

Part Op 100 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041)

Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA006

140 - (QC21- Final Inspection - Work Order Release) 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	21.5520 sf (2.694 ea)	100-Shear - 1	5188 431

Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Shear - 1	M304EX0.75-16F	22	497	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310		
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850		
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280		
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470		
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150		

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